

Powder dynamics meeting, October 10, 2017



Exascale simulation for the design of industrial-scale chemical reactors

M. Syamlal

Senior Fellow

National Energy Technology Laboratory

Solutions for Today | Options for Tomorrow



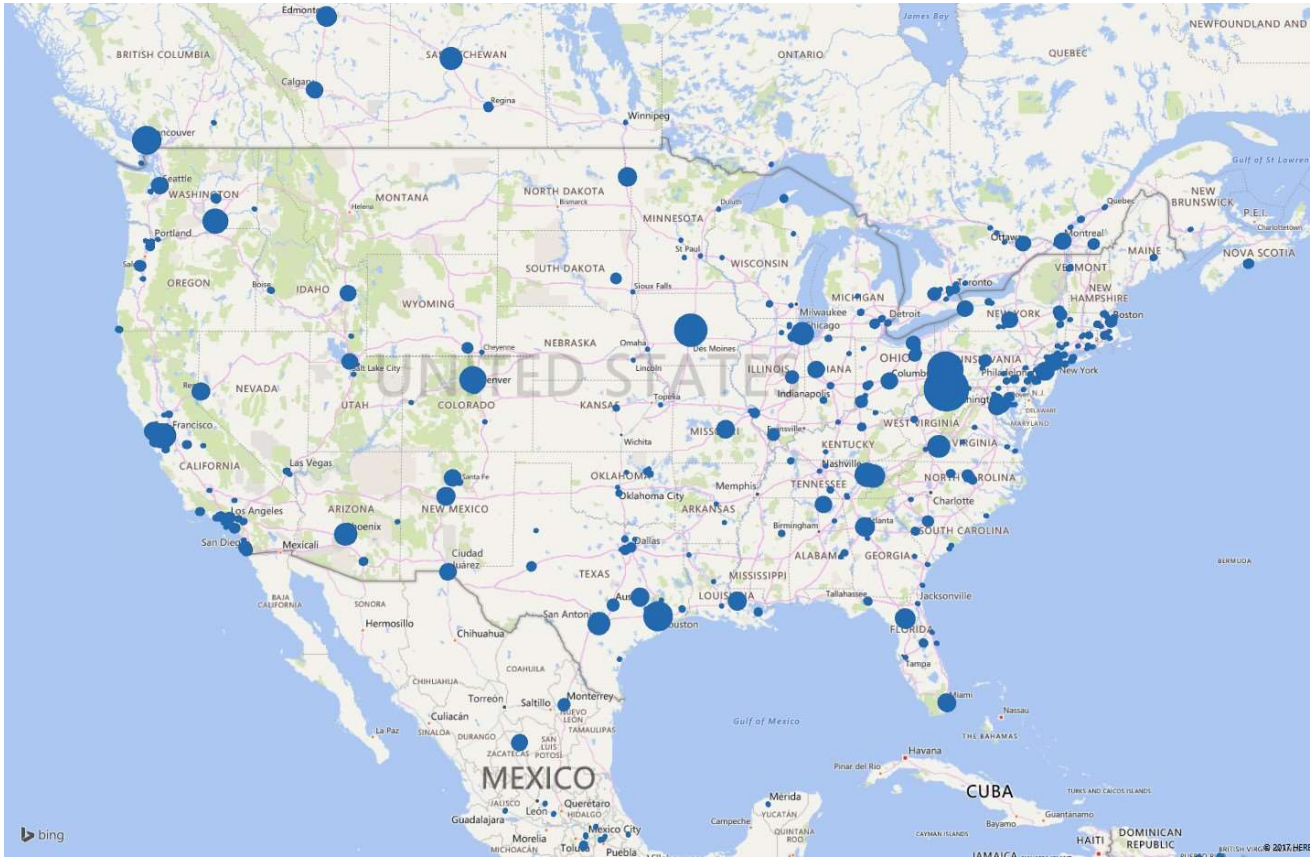


MFIX Overview

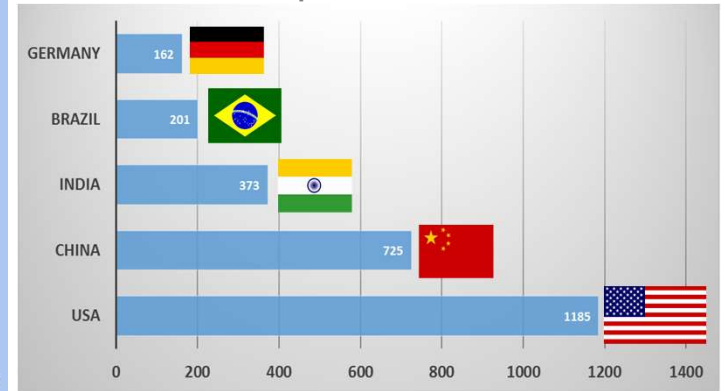
MFiX – Open-source multiphase CFD code



4,500+ all-time MFiX registrations



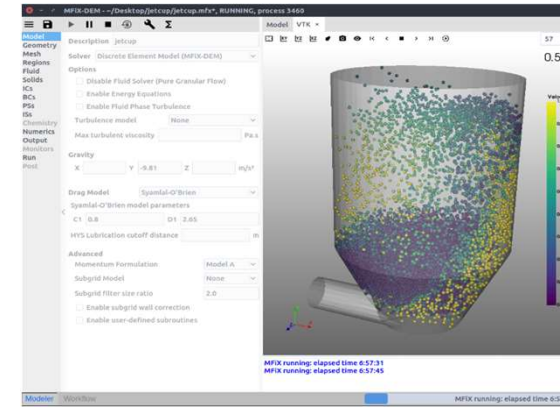
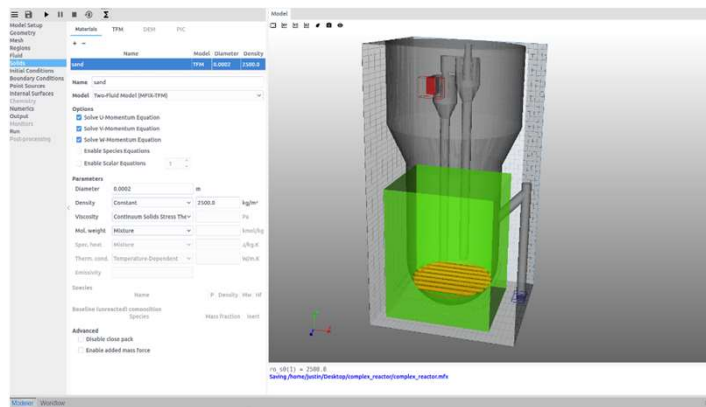
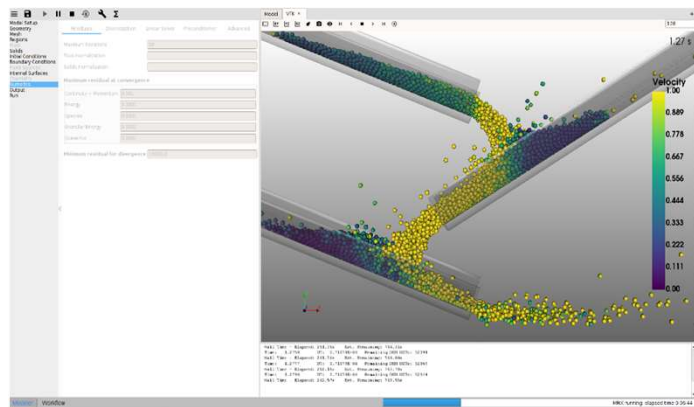
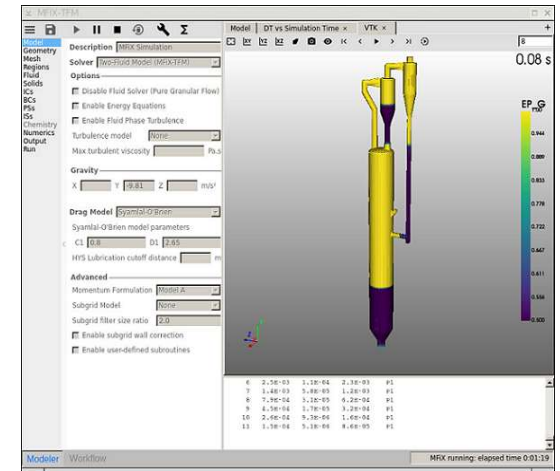
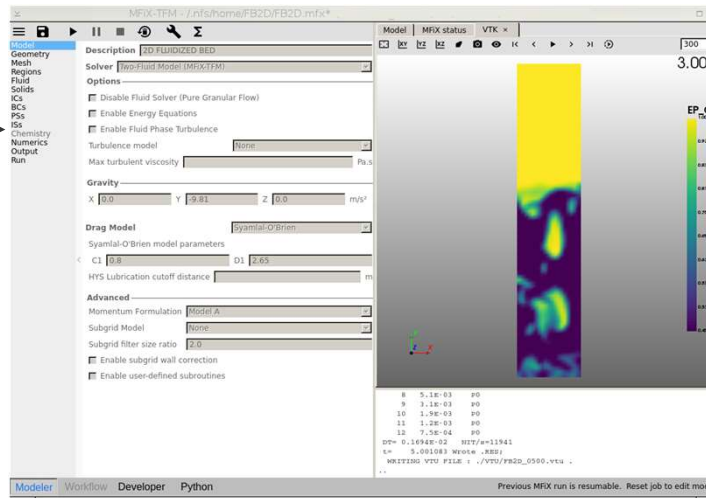
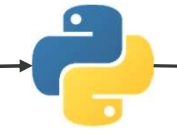
Top 5 Countries



Examples of MFiX GUI

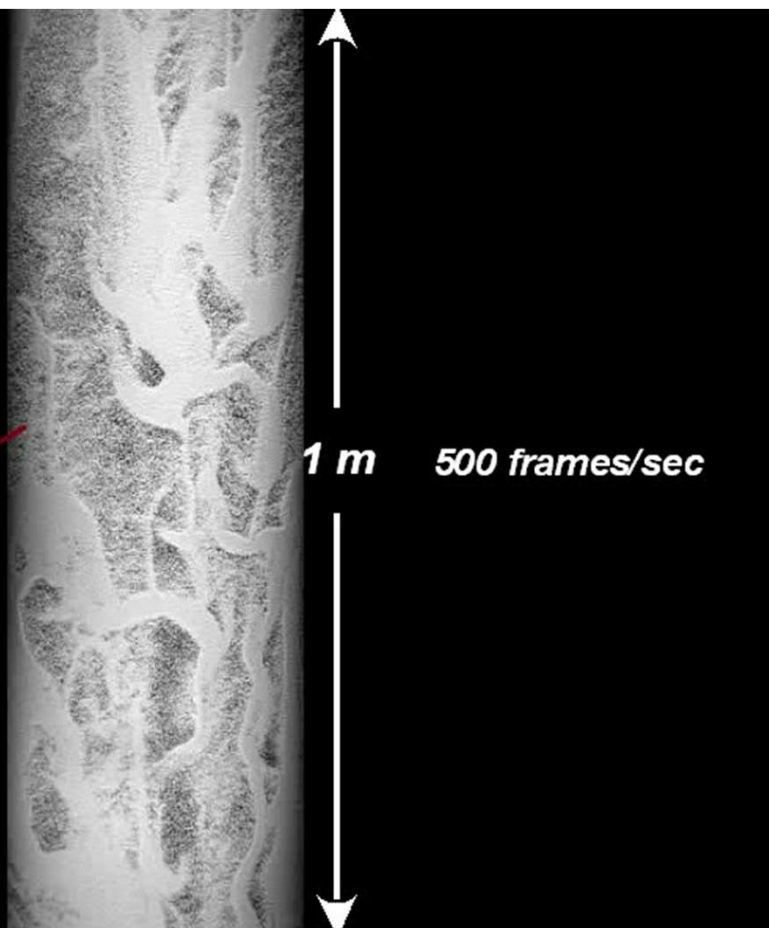
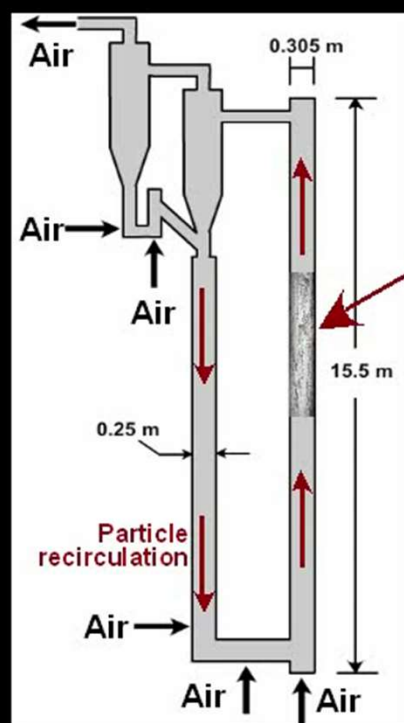


Anaconda



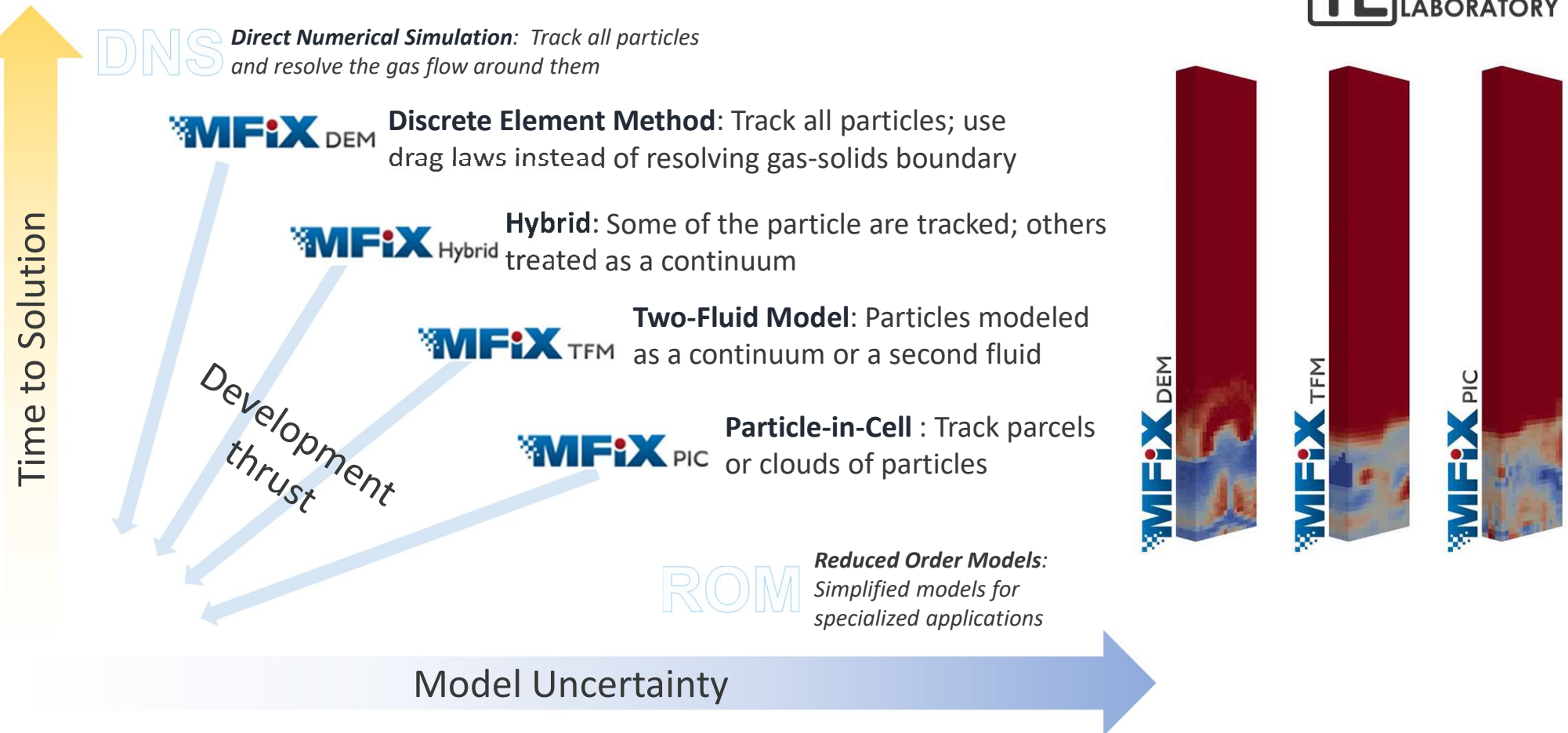
Gas-solids flow in a fluidized bed reactor

Particle flow field in
NETL's Circulating
Fluidized Bed (CFB) system.



Shaffer F, Gopalan B. The Science and Beauty of Fluidization
arXiv:1311.1058v1 [physics.flu-dyn] 1 Nov 2013

MFiX offers a suite of multiphase models



CFD-DEM

Gas Phase – Navier-Stokes like equations

$$\frac{\partial}{\partial t}(\varepsilon_g \rho_g) + \frac{\partial}{\partial x_j}(\varepsilon_g \rho_g U_{gj}) = 0$$

$$\frac{\partial}{\partial t}(\varepsilon_g \rho_g U_{gi}) + \frac{\partial}{\partial x_j}(\varepsilon_g \rho_g U_{gj} U_{gi}) = -\varepsilon_g \frac{\partial P_g}{\partial x_i} + \frac{\partial \tau_{gij}}{\partial x_j} + \textcolor{red}{f}_{gi} + \varepsilon_g \rho_g g_i$$

Particles – Newton's law

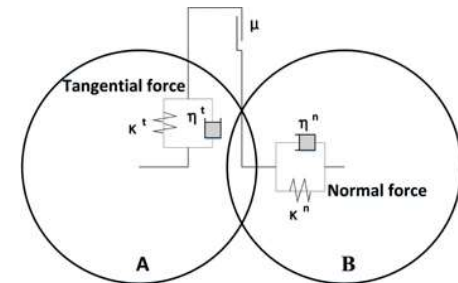
$$\frac{dx_{pi}}{dt} = u_{pi}$$

$$m_p \frac{du_{pi}}{dt} = m_p g_i + f_{pi} + m_p \textcolor{red}{A}_{coll}$$

$$I_{ij} \frac{d\omega_{pj}}{dt} = T_{pi}$$

- Unresolved flow near particle-fluid interface → gas-particle forces drag, added mass, lift ...
- No numerical diffusion in particle phase
- Particle contacts are resolved

Soft-sphere model



A_{coll} describes both enduring contacts and collisions

Garg, R., Galvin, J., Li, T., and Pannala, S. (2012). Documentation of open-source MFiX-DEM software for gas-solids flows, From URL https://mfix.netl.doe.gov/documentation/dem_doc_2012-1.pdf

MFiX DEM

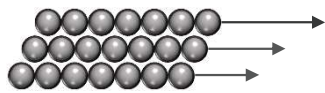
Two-Fluid Model

Gas and Granular Phases

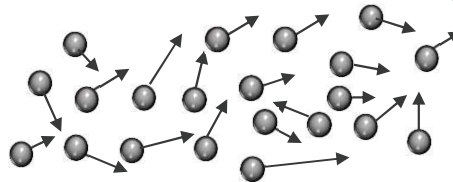
$$\frac{\partial}{\partial t}(\varepsilon_m \rho_m) + \frac{\partial}{\partial x_j}(\varepsilon_m \rho_m U_{mj}) = 0$$

$$\frac{\partial}{\partial t}(\varepsilon_m \rho_m U_{mi}) + \frac{\partial}{\partial x_j}(\varepsilon_m \rho_m U_{mj} U_{mi}) = -\varepsilon_m \frac{\partial P_g}{\partial x_i} + \frac{\partial \tau_{mij}}{\partial x_j} + \sum_{l=0}^M I_{mli} + \varepsilon_m \rho_m g_i$$

Granular stress:



Frictional theory



Kinetic theory of granular flow

Granular energy transport equation

$$\frac{3}{2} \varepsilon_m \rho_m \left[\frac{\partial \Theta_m}{\partial t} + U_{mj} \frac{\partial \Theta_m}{\partial x_j} \right] = \frac{\partial}{\partial x_j} \left(\kappa_m \frac{\partial \Theta_m}{\partial x_j} \right) + \tau_{mvij} \frac{\partial U_{mi}}{\partial x_j} + \Pi_m - \varepsilon_m \rho_m J_m$$

- Current workhorse in industry
- Cannot resolve distribution in particle-scale properties: size, density, chemical conversion
- Cannot describe regions where strain rate is zero
- Unresolved particle contacts → granular stress

1. Syamlal, M., Rogers, W., & O'Brien, T. J. (1993). MFIx Documentation: Theory Guide (No. DOE/METC-94/1004 (DE94000087))
2. Benyahia, S., Syamlal, M., O'Brien, T.J., "Summary of MFIx Equations 2012-1", From URL <https://mfix.netl.doe.gov/documentation/MFIxEquations2012-1.pdf>, January 2012

Gas-solids flow research reactors

High-G Reactors

Rotating Fluidized Bed



Vortex Bed



Spouted Bed



Rectangular Bed



Moving Bed



Carbon capture Unit



Rectangular & 10 cm CFB

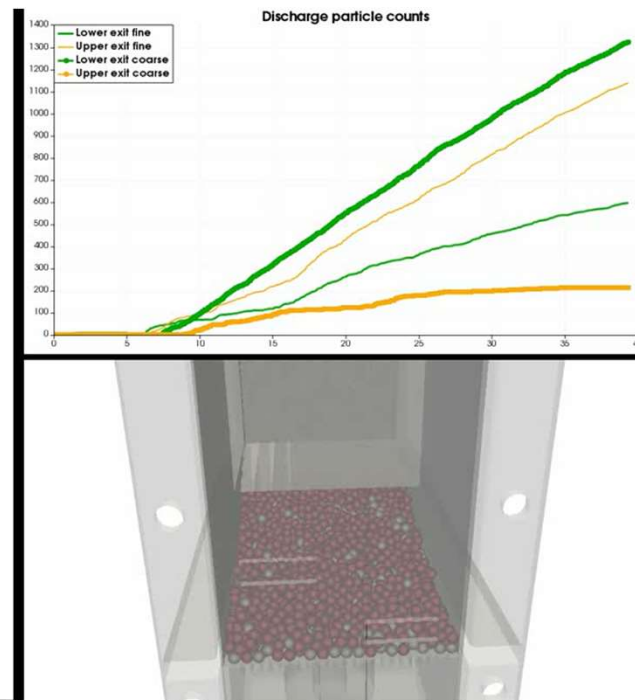


Circulating Fluidized Bed

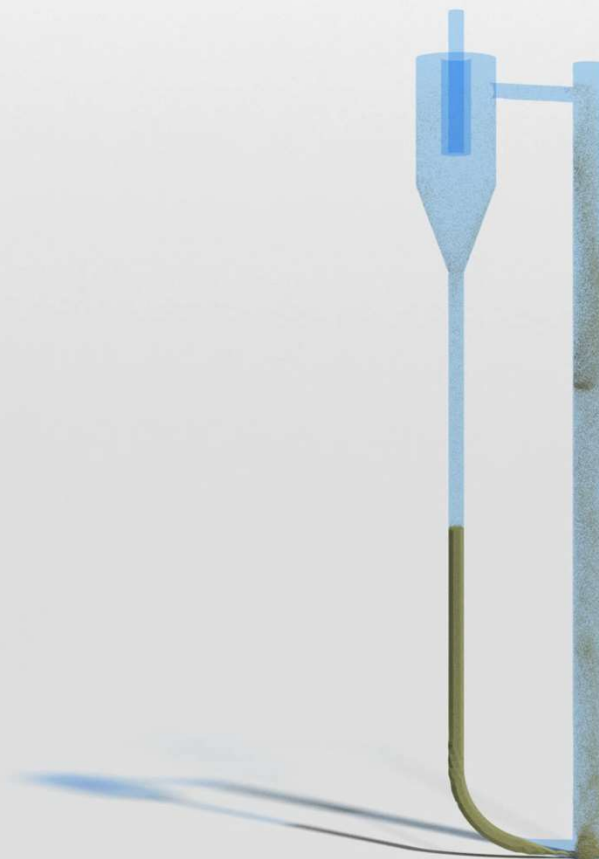


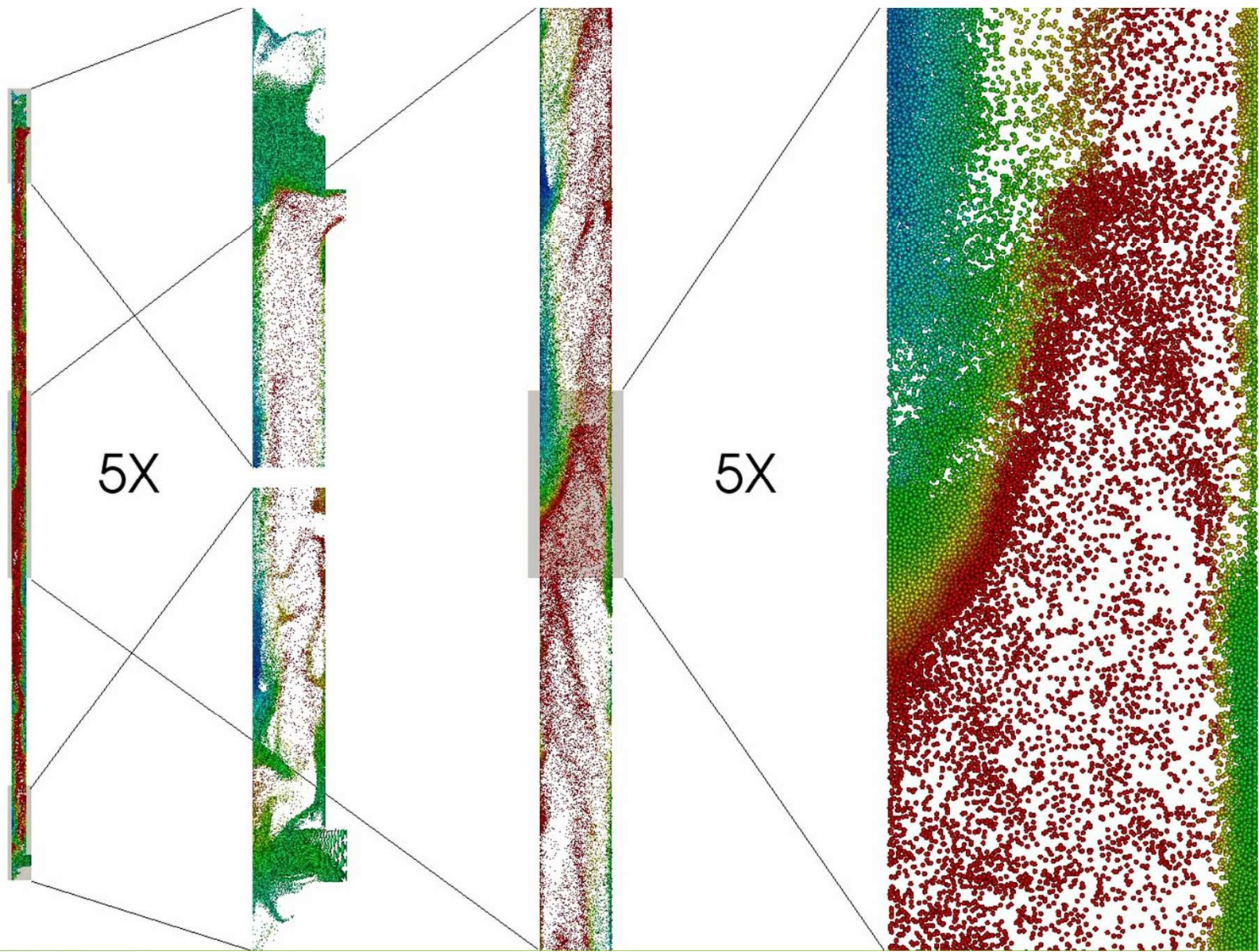
Reactor optimization based on CFD

Optimized Flow for Separation – Model and Experiment

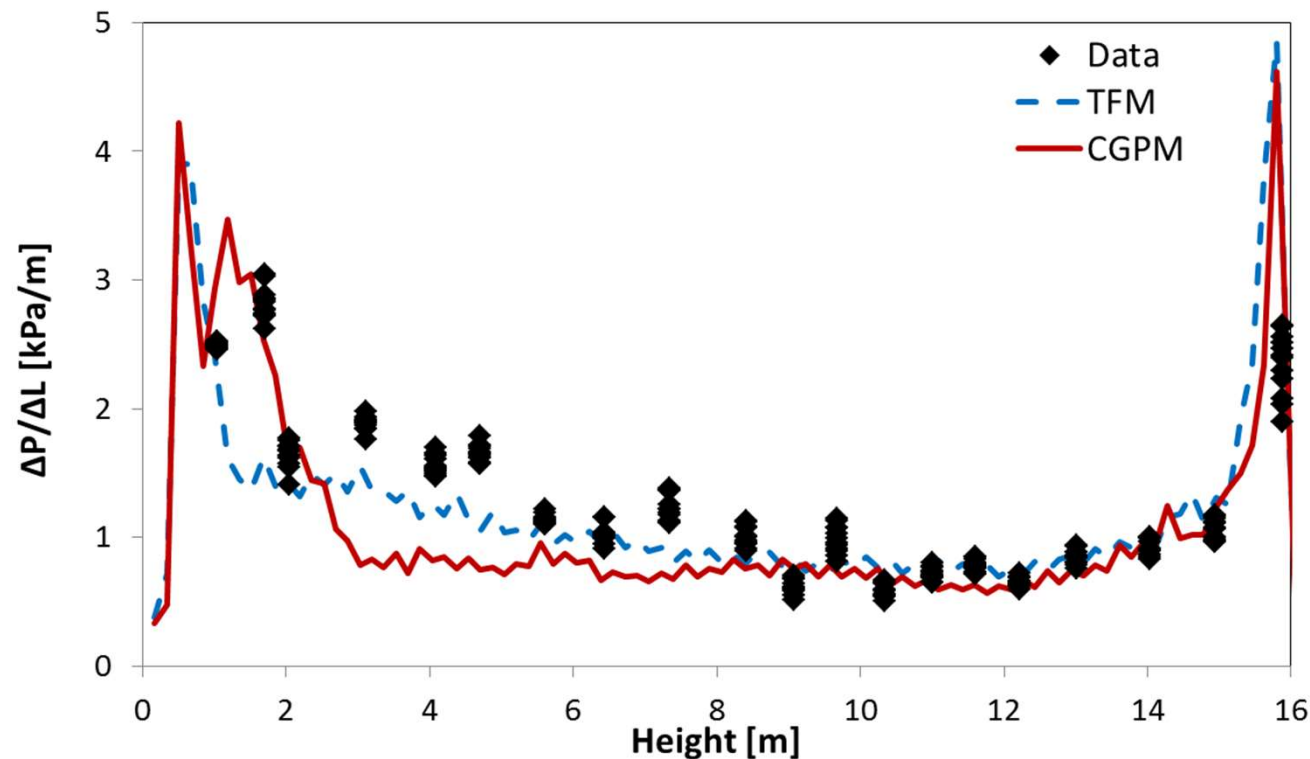


Mini circulating fluidized bed





Axial pressure gradient



Comparison of MFIX-TFM and MFIX-DEM (Coarse-grained) results with experimental data

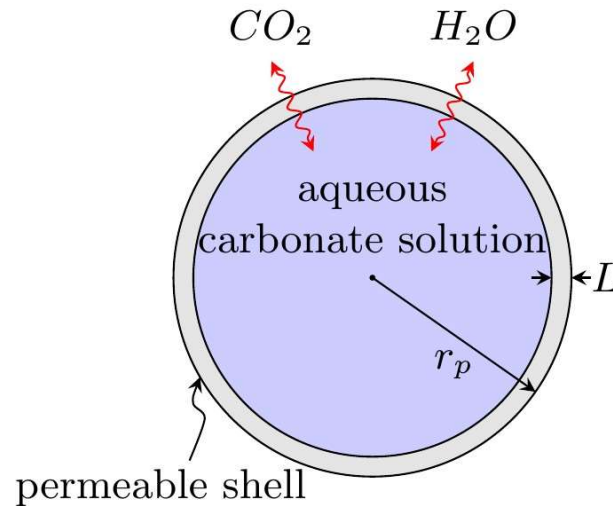
1. T. Li, MFIX simulations of gas-solid flow in large scale fluidized bed reactors, the 39th IFPRI Annual General Meeting, Jun. 17-21, 2017, Philadelphia.

Micro-Encapsulated Carbon Sorbent (MECS)



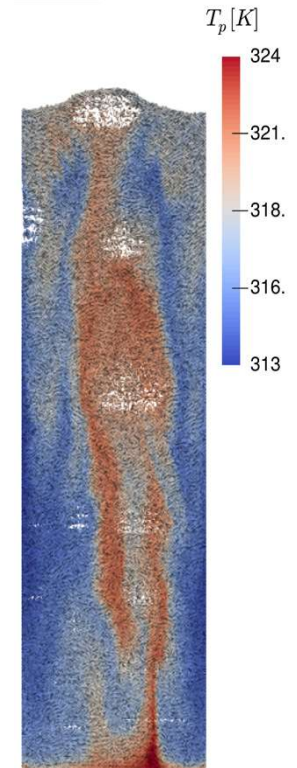
MECS¹ capsules

(Image: John Vericella, LLNL)



- Elastic, deformable shell
- Capsule size/density changes
- Precipitation of solids inside capsule
- Water loss/uptake during CO_2 capture
- Complex liquid equilibrium reactions

MECS Capsule model

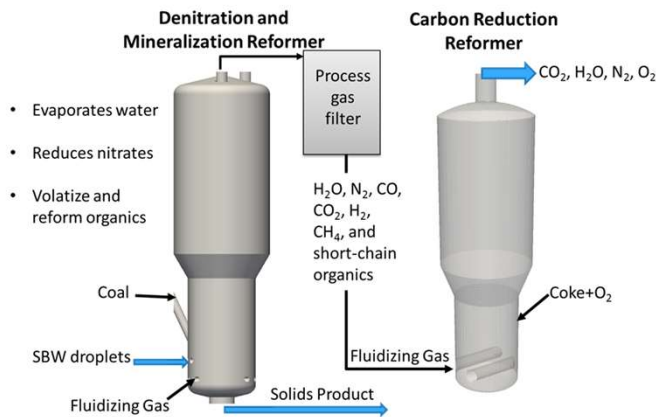


MECS fluidized bed simulation

¹Vericella et al., *Nature Comms.*, v. 6, 2015

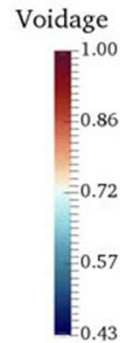
Integrated Waste Treatment Unit, Idaho

Guide performance improvement of nuclear waste clean up reactor



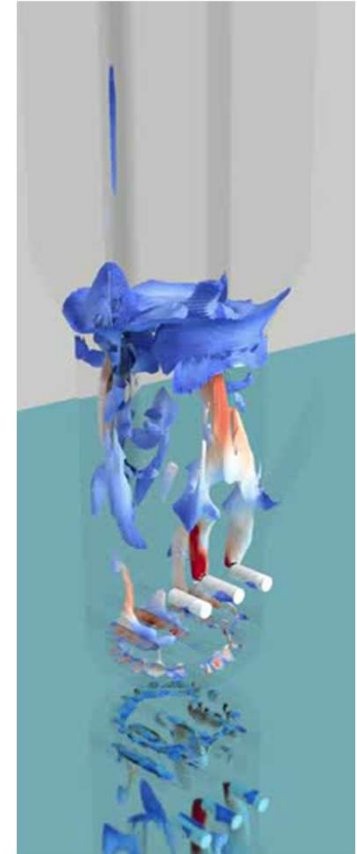
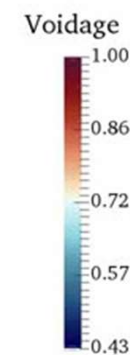
Low Flow
0.6 gpm

Time: 15.000



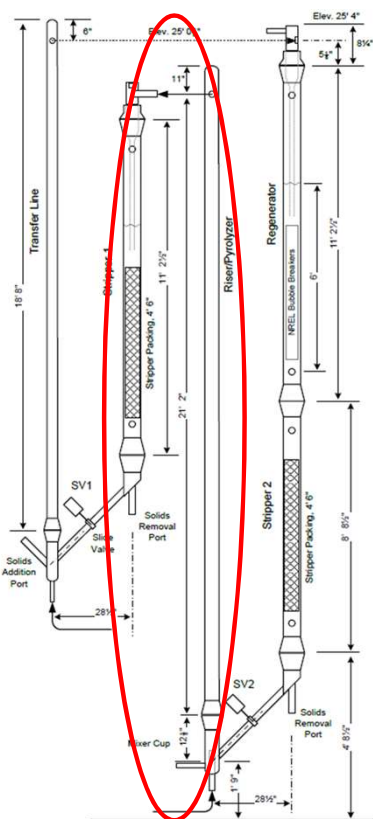
High Flow
1.25 gpm

Time: 15.000



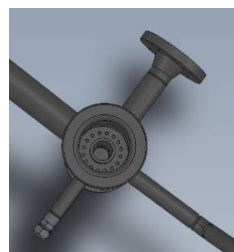
Biofuels reactor

Upgrading reactor models to help pilot-scale testing

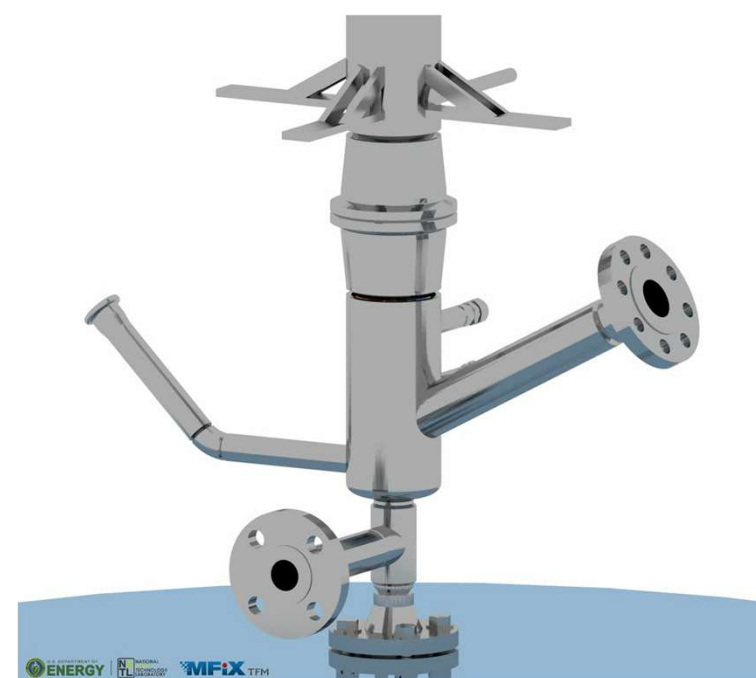
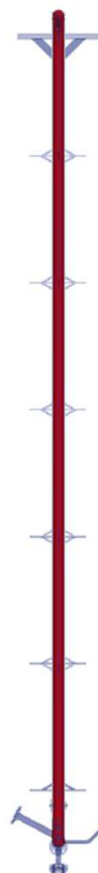


Upgrading Reactor

- Riser: Height: 7.05 m, diameter: 0.092 m
- Outlet diameter: 0.038 m
- Solids inlet diameter: 0.049 m
- Pyrolysis vapor inlet diameter: 0.047 m
- Distributor: 16 holes with diameter of 0.00625 m



Riser Geometry



Using Solids as Heat Transfer “Fluid” for CSP Receivers

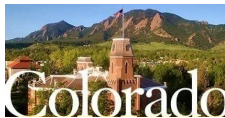
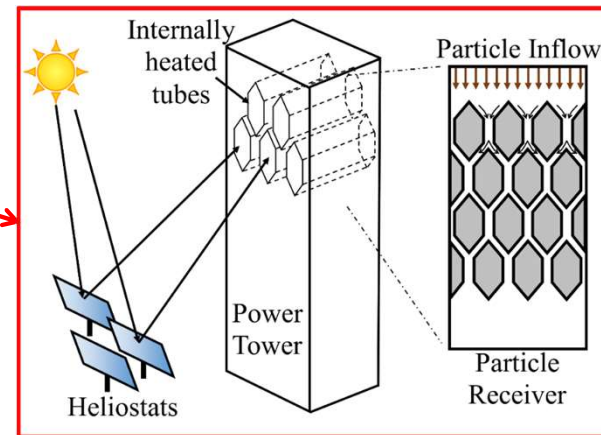
Challenge: Molten salts unstable $> 600^{\circ}\text{C}$

Idea: Use inert solids (e.g., sand) as heat transfer “fluid”

- can operate at higher T and thus increased efficiency
- good thermal storage for on/off diurnal cycle
- Sand is inexpensive



CSP Power Tower

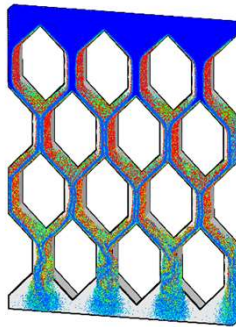


PI: Christine Hrenya (Univ. CO)
Co-PI's: Zhiwen Ma (NREL)
Sreekanth Pannala (ORNL)

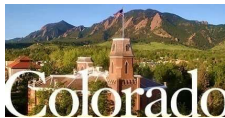
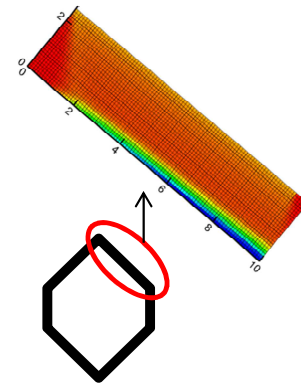
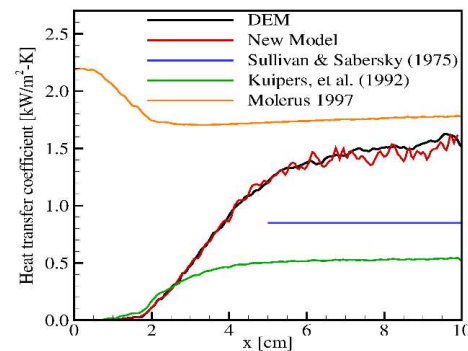
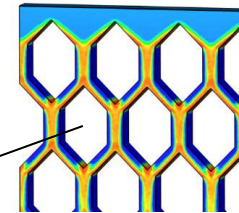
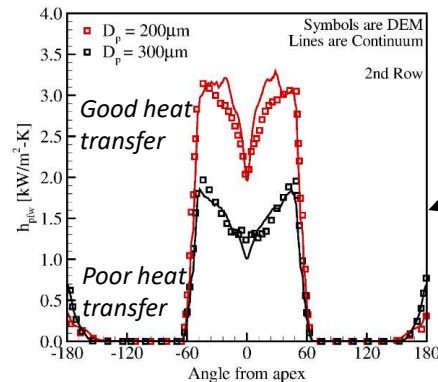


Using Solids as Heat Transfer “Fluid” for CSP Receivers

MFIX DEM simulations
($\sim 10^7$ particles on Titan)



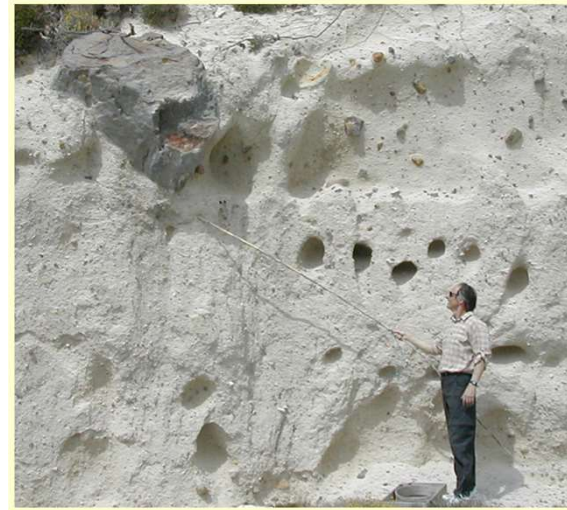
Informed design
Drove development of
continuum theory



Morris et al., *AIChE J.* (2016)
Morris et al., *Solar Energy* (2016)
Morris et al., *Int. J. Heat Mass Transfer* (2015)



Volcanic hazards from explosive eruptions

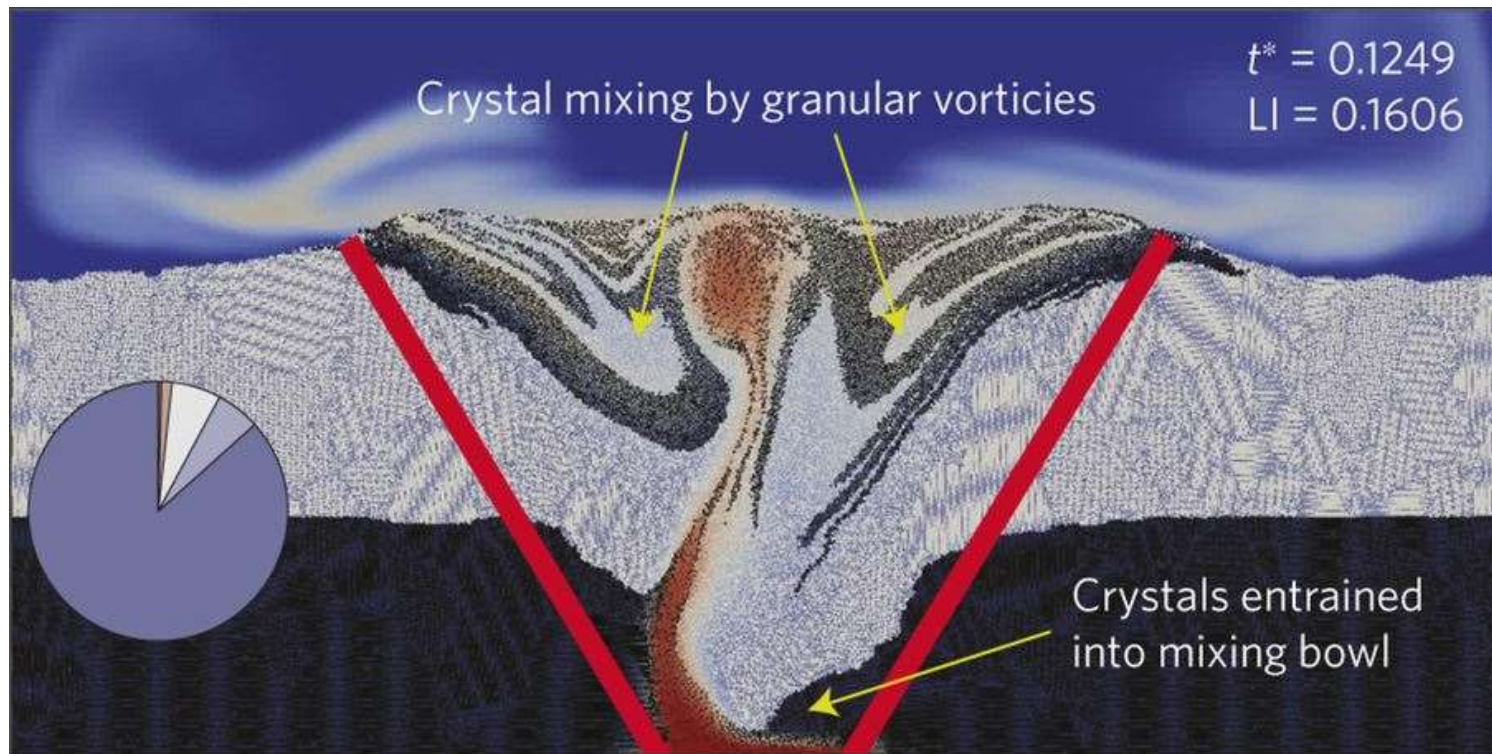


Soufrière Hills volcano MFiX-TFM simulation

1. Dufek, J., and Bergantz, G.W, 2007, "Dynamics and deposits generated by Kos Plateau Tuff eruption", G3, vol. 8, no. 12
2. Ruprecht, P., Bergantz, G.W. and Dufek, J., 2008, "Modeling of gas driven magmatic overturn", G3, vol. 9, no. 7.
3. Dufek, J. and Manga, M., 2008, "In situ production of ash in pyroclastic flows", J. Geophysical Res., vol. 113

George Bergantz/University of Washington

Path of 'magma mush' inside a volcano



G.W. Bergantz, J. M. Schleicher and A. Burgisser, 2015. "Open-system dynamics and mixing in magma mushes", *Nature Geoscience*, 8, 793-797.

George Bergantz/University of Washington

MFIX DEM



MFIX-Exa Project

Acknowledgments

This research was supported by the Exascale Computing Project (<http://www.exascaleproject.org>), a joint project of the U.S. Department of Energy's Office of Science and National Nuclear Security Administration, responsible for delivering a capable exascale ecosystem, including software, applications, and hardware technology, to support the nation's exascale computing imperative.

Project Number: 1.2.1.21



EXASCALE COMPUTING PROJECT



U.S. DEPARTMENT OF
ENERGY

Office of
Science

www.ExascaleProject.org

The Exascale Computing Project (ECP)

Collaboration

2 US Department of Energy organizations

- Office of Science
- National Nuclear Security Administration

Execution

800 researchers (22 laboratory and agency partners; 39 universities) engaged in:

- 66 software projects
- 25 science application projects
- 5 co-design centers

Goal

Drive pre-exascale science, application development, hardware and software R&D to ensure that the US has a **capable exascale ecosystem** in 2021

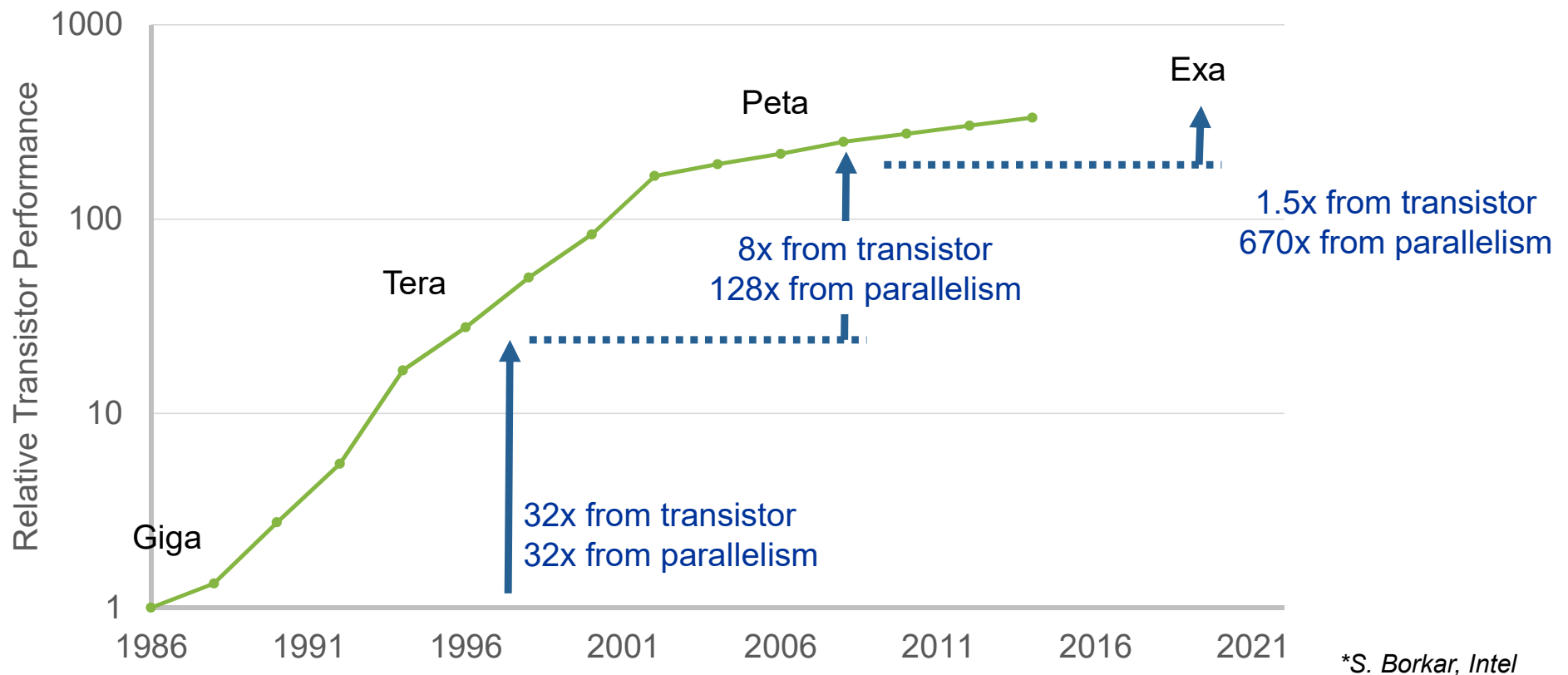


What is a **capable** exascale computing system?

- Delivers 50× the performance of today's 20 PF systems, supporting applications that deliver high-fidelity solutions in less time and address problems of greater complexity
- Operates in a power envelope of 20–30 MW
- Is sufficiently resilient (perceived fault rate: $\leq 1/\text{week}$)
- Includes a software stack that supports a broad spectrum of applications and workloads

This ecosystem
will be developed using
a co-design approach
to deliver new software,
applications, platforms,
and computational science
capabilities at heretofore
unseen scale

From Giga to Exa, via Tera & Peta*



Performance from parallelism

Exascale simulation for the design of industrial-scale chemical reactors

Goal: Develop an efficient high-fidelity multiphase flow modeling capability to aid in the design of industrial-scale chemical reactors

Simulation with high-fidelity, physics-based models is essential to scaling up from lab → pilot → commercial scale reactors

- Reduction in cost
- Reduction in time to deployment
- Risk mitigation at large scales

Proposed increase in fidelity will aid in the development of CO₂ capture technology (supported by DOE-FE) as well as unlock the ability to simulate a host of relevant problems in energy, chemical processing and pharmaceutical industries



Lab-scale testing of a novel CO₂ capture method at NETL

Scale up?



Petra Nova, world's largest post-combustion CO₂ capture plant, began operation in January 2017

MFIX-Exa challenge problem

Simulate 1 MWe chemical looping reactor with CFD-DEM

2017



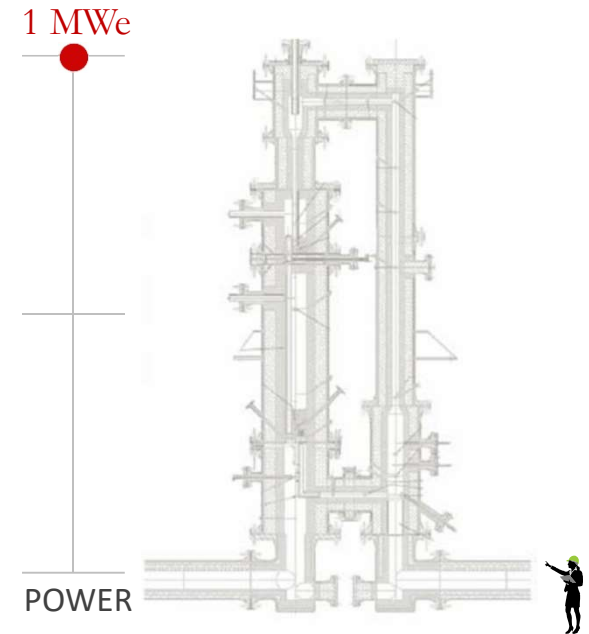
Particle Count: 60×10^6
Time to Solution: 600 days

2023



Particle Count: 5×10^9
Time to Solution: 0.5 days

2026

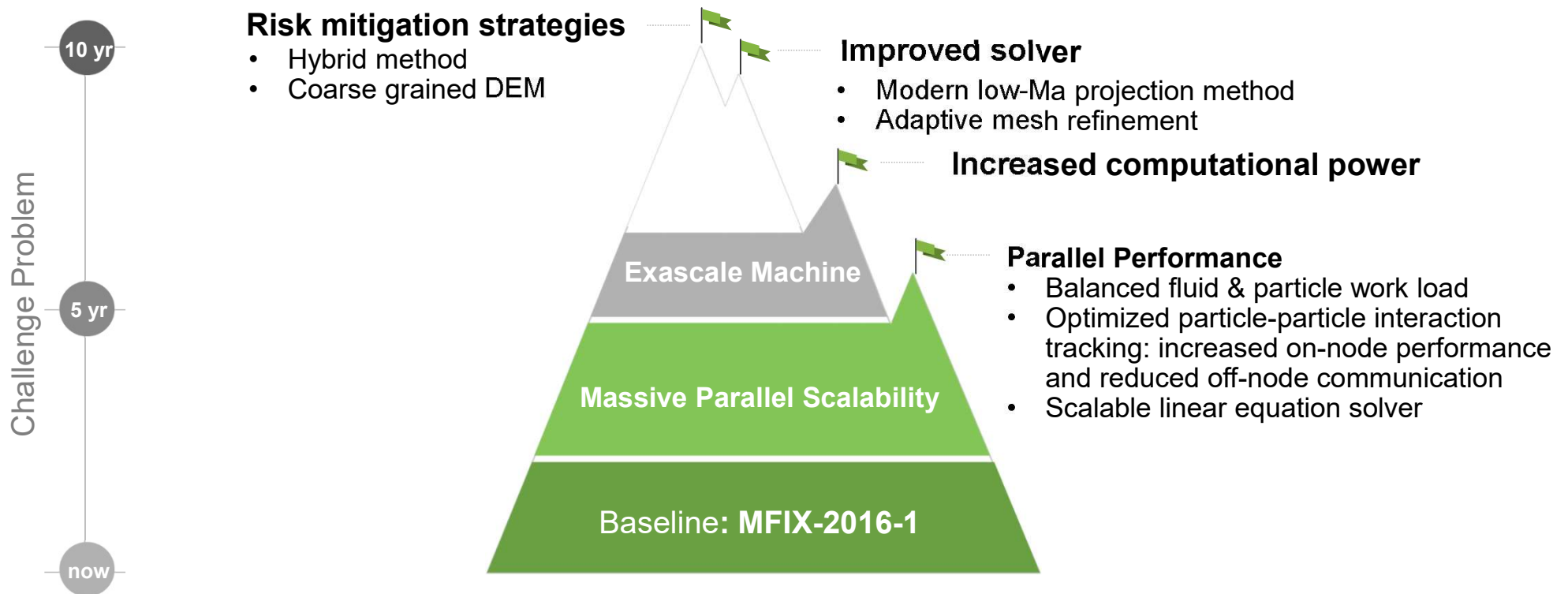


Particle Count: 100×10^9
Time to Solution: 2 days

Time-to-solution is estimated for 5 minutes of real time in all cases; the 2023/2026 values are guestimates.

Achieving the desired performance in MFiX-Exa

The 10 Year Challenge Problem



MFIX-Exa brings together three teams and two codes



- 60+ years of experience in multiphase modeling and MFIX (NETL and CU)
- 60+ years of experience in large-scale, multiscale multiphysics applications (LBNL)
- 90+ years of experience in high performance computing



- 30+ years of development
- 12 developers at NETL
- 4,000+ registered users
- 175+ downloads per month
- 200+ citations per year
- Applied for reactor design and troubleshooting in fossil, bio, nuclear, and solar energy; chemicals industry; and nuclear waste treatment
- Block-structured AMR software framework supported by ECP Co-Design Center
- Supports multiple DOE codes: accelerator modeling, astrophysics, combustion, cosmology, and subsurface
- Long development history



AMReX

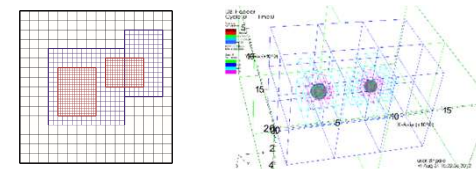


Block-Structured Adaptive Mesh Refinement Framework. Support for hierarchical mesh and particle data with embedded boundary capability.

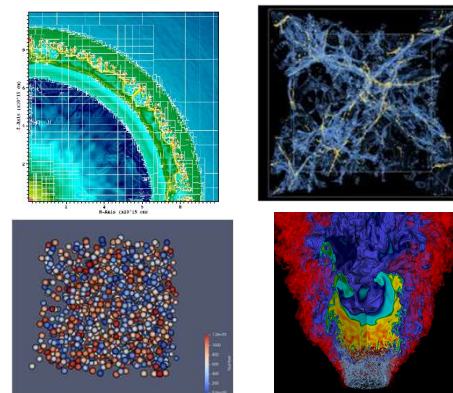
Open source software

- Support for solution of PDE's on hierarchical adaptive mesh with particles and embedded boundary representation of complex geometry
 - Core functionality in C++ with frequent use of Fortran90 kernels
- Support for multiple modes of time integration
- Provides support for explicit and implicit single-level and multilevel mesh operations, multilevel synchronization, particle, particle-mesh and particle-particle operations
- Hierarchical parallelism -- hybrid MPI + OpenMP with logical tiling to work efficiently on new multicore architectures
- Native multilevel geometric multigrid solvers for cell-centered and nodal data
- Highly efficient parallel I/O for checkpoint/restart and for visualization – native format supported by Visit, Paraview, yt

<https://www.github.com/AMReX-Codes/amrex>



Examples of 2D and 3D grids



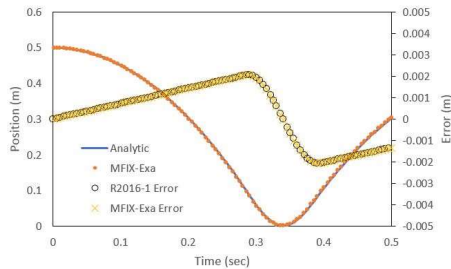
Examples of AMReX applications



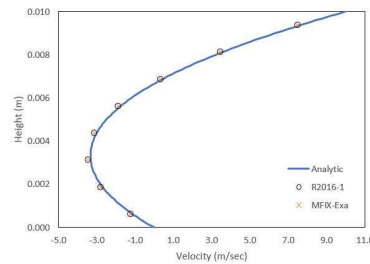
Applications: accelerator modeling, astrophysics, combustion, cosmology, multiphase flow...

First version of MFIX-Exa developed and verified

Many verification cases

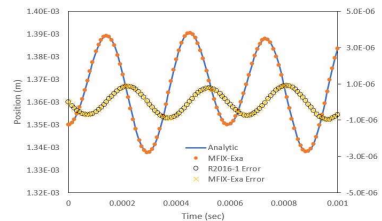


Freely falling particle with wall collision

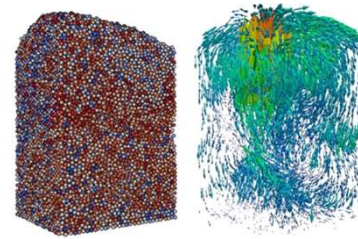


Couette flow in a channel

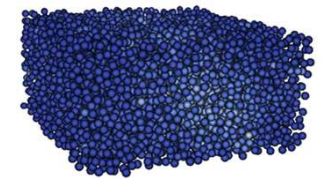
Two stacked compressed particles



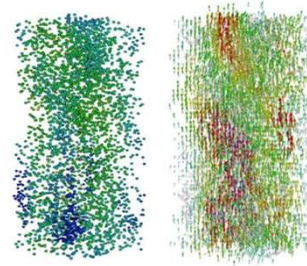
Four benchmark cases that mimic sections of a CLR



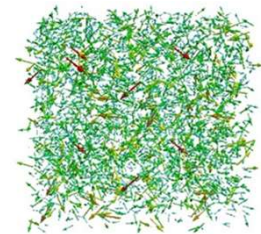
Fluidized Bed



Settling Bed

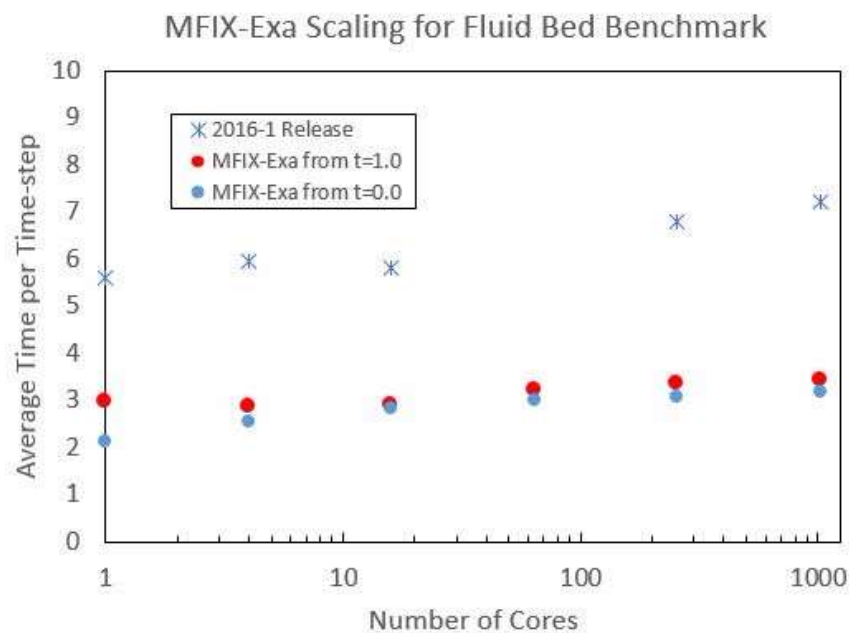


Riser Flow



Homogeneous Cooling System

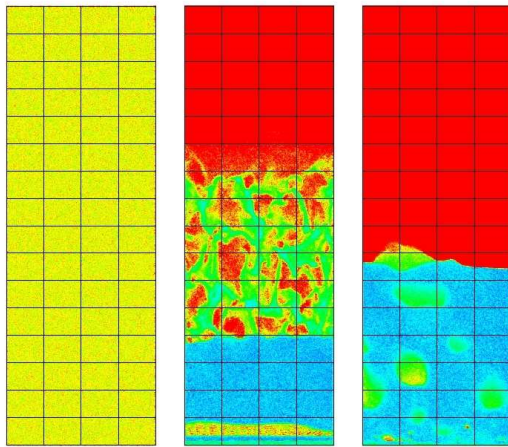
Preliminary performance analysis conducted



Scaling of MFIX-Exa and MFIX-2016-1 Release on Cori-KNL (run for 50ms)

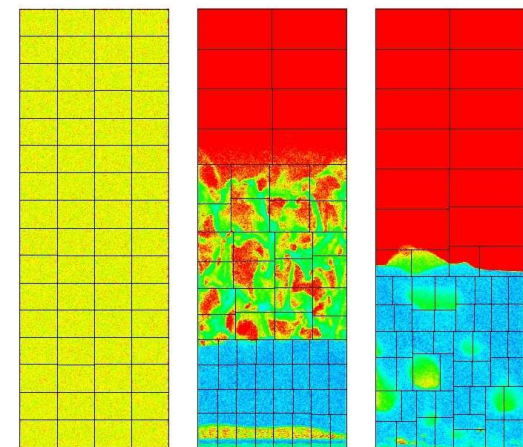
MFIX-Exa released with hybrid parallelism and dynamic load balancing

- Take full advantage of many-core architectures through Hybrid parallelism (MPI + OpenMP)
- Minimize run time through Dynamic load balancing



Based on number of grid cells

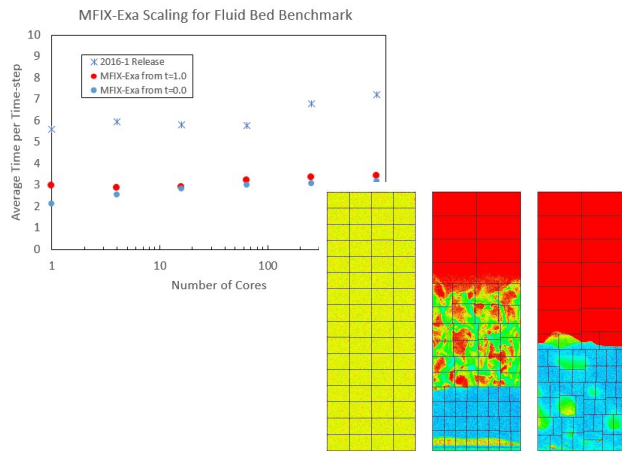
Two load balancing strategies



Based on number of particles

MFIX-Exa Status and Development Plans

Migrated MFIX-DEM hydrodynamics to the AMReX framework.



EB
Particles

EB Fluid

CLR
Demonstration

Replace
SIMPLE

Performance!
Performance!
Performance!

2017

2018

2019

Thank You!

NETL

J. Carney
J. Dietiker
J. Finn
B. Gopalan
C. Guenther
T. Li
J. Musser*
W. Rogers
F. Shaffer
D. VanEssendelft
J. Weber

External Organizations

A. Almgren (LBNL)*
J. Bell (LBNL)*
G. Bergantz (U. Washington)
C. Hrenya (CU)*
T. Hauser (CU)*

For more information

<https://mfix.netl.doe.gov/>

Madhava Syamlal, PI, MFIX-Exa project

madhava.syamlal@netl.doe.gov

* MFIX-Exa co-PI